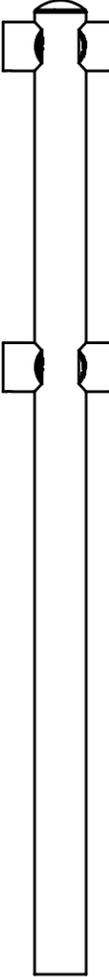
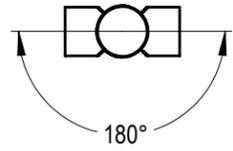


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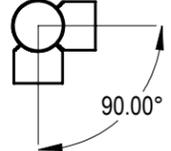
REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL RELEASE	02/26/2012	MRH



T42-E2



T42-C4



T42-CP4

SEE TABLE (SHEET 2)	SEE TABLE (SHEET 2)	SEE TABLE (SHEET 2)
PART NO.	MATERIAL	FINISH
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TITLE: 42" CORE POST OUTLET CONFIGURATION		
E.A.R. #	NAME	DATE
5346	GM	09/19/11
DO NOT SCALE DRAWING	CHECKED	ENGR
	GM	09/19/11
SIZE	DWG. NO.	REV
B	MA115038	A
SCALE: 1:8	SHEET 1 OF 5	

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D
C
B
A

D
C
B
A

8 7 6 5 4 3 2 1

		1			2			3	4	5	6	7	8	
PART NUMBER		2-1/4" X.065"RDT (12-2225)	2-1/4" X.065"RDT (12-2225)	2-1/4" X.065"RDT (12-2220)	05-4422 (OUTLET)	05-4424 (OUTLET)	05-4427 (OUTLET)	91-1225 (5/16-18 X 3/4 BOLT)	91-2255 (5/16-18 NUT & LOCKWASHER)	05-4441 (PBG WHEEL) MD104578	05-4451 (PBG SET RING PACK)	91-1170 (1/4-20 X 1/4" CPSS)	97-1202 (RUBBER BAND)	
D	BRIGHT CHROME	T42-E2	42	N/A	N/A	2	N/A	N/A	2	2	N/A	N/A	N/A	N/A
	T42-C4	42	N/A	N/A	4	N/A	N/A	4	4	N/A	N/A	N/A	N/A	N/A
	T42-CP4	42	N/A	N/A	4	N/A	N/A	4	4	N/A	N/A	N/A	N/A	N/A
C	MIRROR STAINLESS	T42-E2-SS	N/A	42	N/A	N/A	N/A	2	2	N/A	N/A	N/A	N/A	N/A
	T42-C4-SS	N/A	42	N/A	4	N/A	N/A	4	4	N/A	N/A	N/A	N/A	N/A
	T42-CP4-SS	N/A	42	N/A	4	N/A	N/A	4	4	N/A	N/A	N/A	N/A	N/A
B	SATIN STAINLESS	T42-E2-SSS	N/A	N/A	42	N/A	N/A	2	2	N/A	N/A	N/A	N/A	N/A
	T42-C4-SSS	N/A	N/A	42	N/A	4	N/A	4	4	N/A	N/A	N/A	N/A	N/A
	T42-CP4-SSS	N/A	N/A	42	N/A	4	N/A	4	4	N/A	N/A	N/A	N/A	N/A
A	POWDERCOAT	T42-E2-PF	42	N/A	N/A	N/A	N/A	2	2	N/A	N/A	N/A	N/A	N/A
	T42-C4-PF	42	N/A	N/A	N/A	N/A	4	4	4	N/A	N/A	N/A	N/A	N/A
	T42-CP4-PF	42	N/A	N/A	N/A	N/A	4	4	4	N/A	N/A	N/A	N/A	N/A

NOTES:
1. N/A REPRESENTS A DISASSOCIATED COMPONENT IN AN ASSEMBLY

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.XXX = ± .005 (.127mm)
SHEET METAL TOLERANCES:
ANGULAR: ± 2°
.XX = ± .030 (.762mm)
.XXX = ± .010 (.254mm)

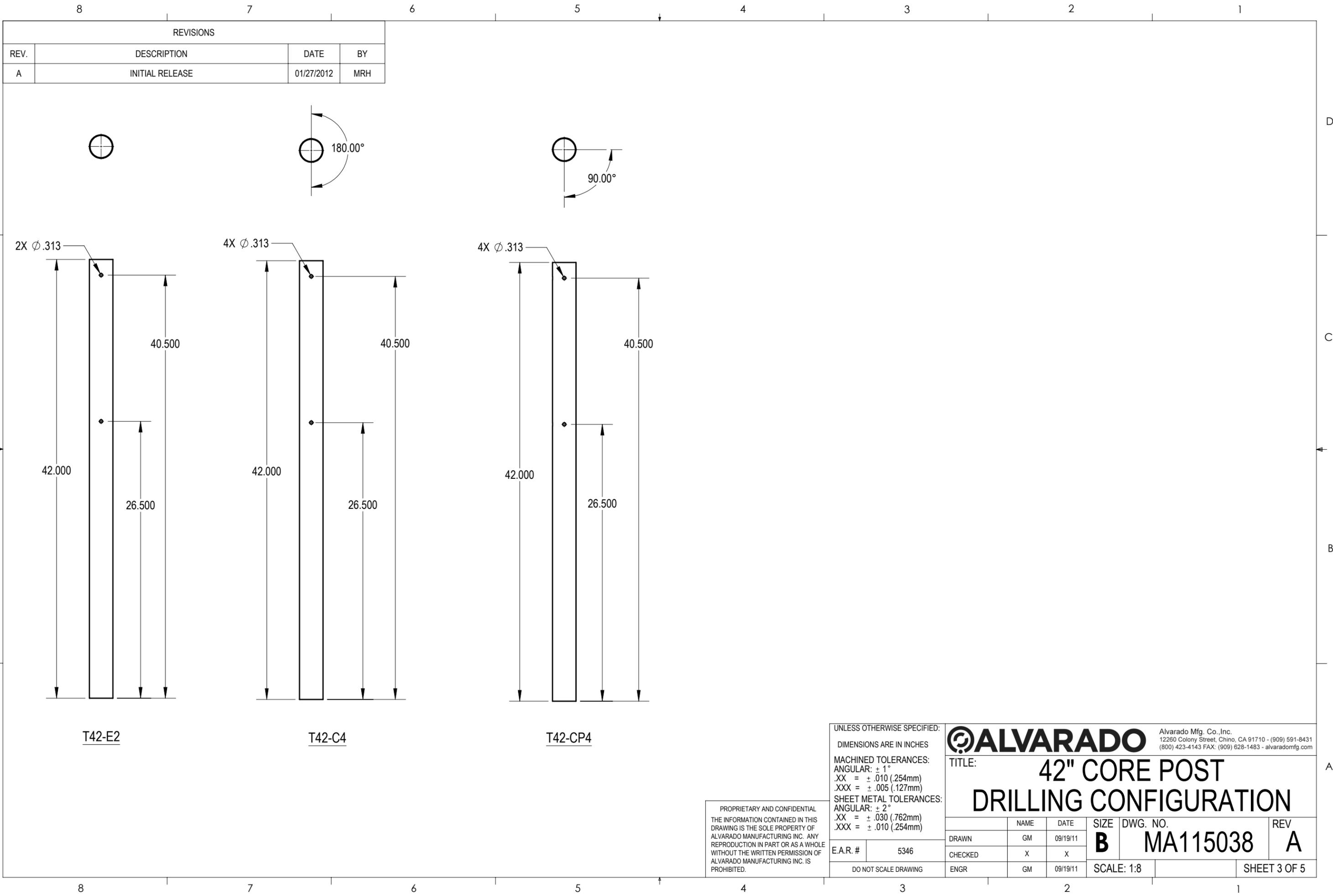
E.A.R. # 5346
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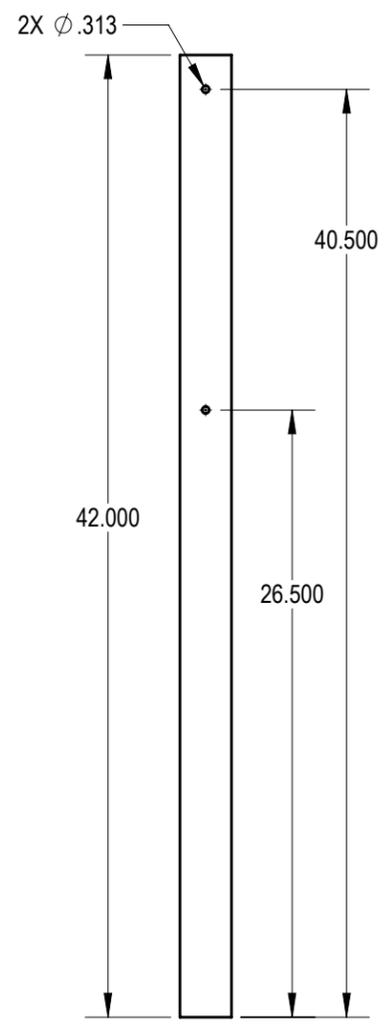
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TITLE:
**42" CORE POST
BILL OF MATERIALS**

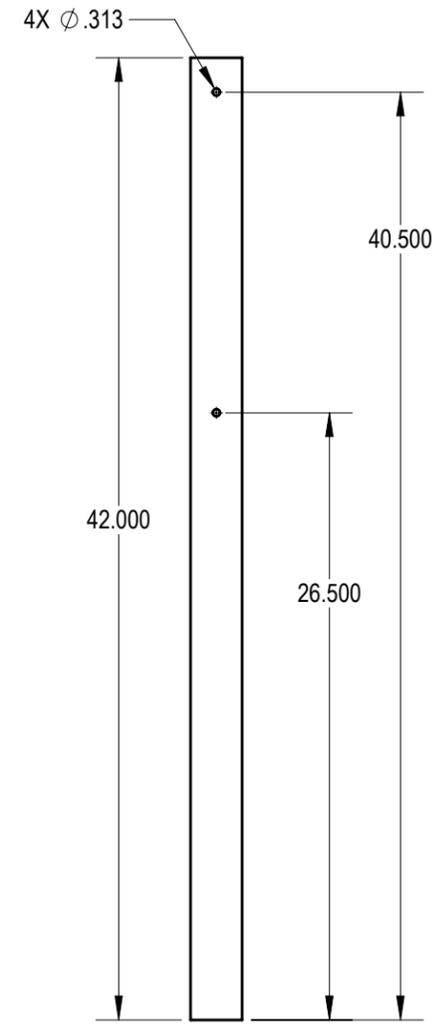
DRAWN	NAME	DATE	SIZE	DWG. NO.	REV
CHECKED	GM	09/19/11	B	MA115038	A
ENGR	GM	09/19/11	SCALE: 1:8	SHEET 2 OF 5	



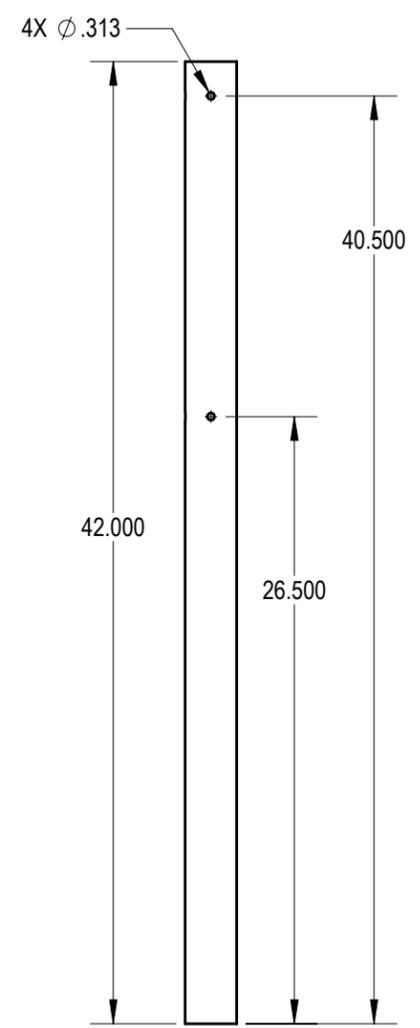
REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL RELEASE	01/27/2012	MRH



T42-E2



T42-C4



T42-CP4

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 SHEET METAL TOLERANCES:
 ANGULAR: $\pm 2^\circ$
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 .XXX = $\pm .010$ (.254mm)

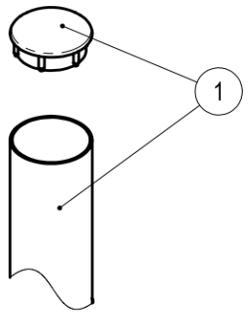
E.A.R. # 5346
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TITLE: **42" CORE POST DRILLING CONFIGURATION**

DRAWN	NAME	DATE	SIZE	DWG. NO.	REV
CHECKED	GM	09/19/11	B	MA115038	A
ENGR	X	X	SCALE: 1:8	SHEET 3 OF 5	

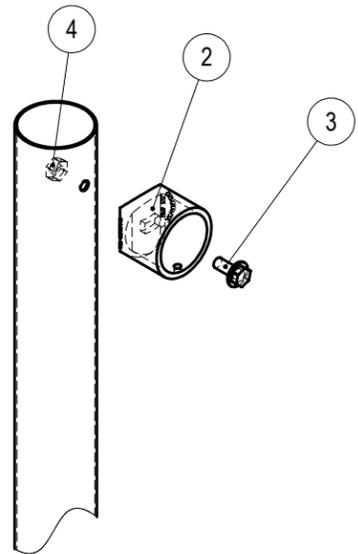
REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL RELEASE	01/27/2012	MRH



STEP 1: CAP REMOVAL
 IF REQUIRED, REMOVE CAP (ITEM #1)
 FROM POST (ITEM #1)



STEP 2: DRILL HOLES
 DRILL HOLES PER FIXTURE



STEP 3: OUTLET INSTALLATION
 INSTALL THE ITEM #2 PER FIXTURE
 USING HARDWARE ITEM #S 3, 4. MAKE
 SURE THAT THE SET SCREW FACES
 THE BASE



STEP 4: CAP INSTALLATION
 INSTALL THE CAP ONTO THE POST
 AFTER ITEM #S 2, 5 HAVE BEEN
 INSTALED

ITEM NUMBERS DEFINED ON BILL OF MATERIALS ON SHEET 2

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E.A.R. # 5346
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TITLE: 42" CORE POST ASSEMBLY PROCESS			
DRAWN	NAME: GM	DATE: 09/19/11	SIZE: B
CHECKED			DWG. NO. MA115038
ENGR	NAME: GM	DATE: 09/19/11	REV: A
		SCALE: 1:8	SHEET 4 OF 5

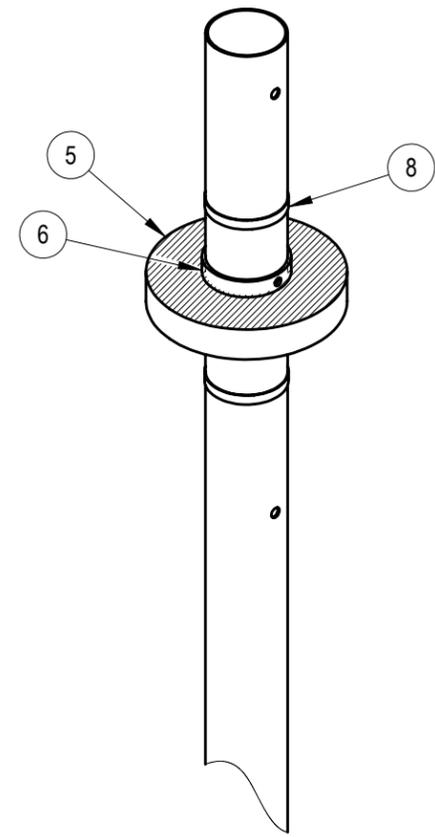
REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL RELEASE	01/27/2012	MRH



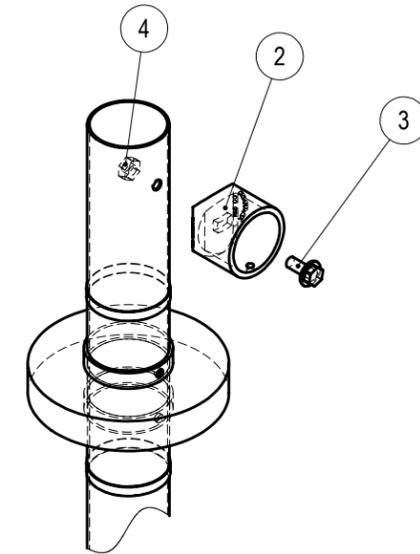
STEP 1: CAP REMOVAL
 IF REQUIRED, REMOVE CAP (ITEM #1)
 FROM POST (ITEM #1)



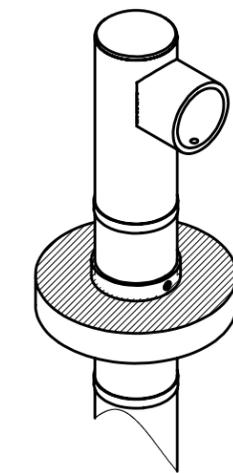
STEP 2: DRILL HOLES
 DRILL HOLES PER FIXTURE



STEP 3: PBG INSTALLATION
 INSTALL ITEM #S 6, 8 (1 OF EACH)
 ONTO THE POST AND CENTER BETWEEN THE
 APPROPRIATE OUTLET HOLES.
 INSTALL ITEM #5
 INSTALL A ITEM #S 6, 8 (1 OF EACH)
 ONTO THE POST ABOVE ITEM #5.



STEP 3: OUTLET INSTALLATION
 INSTALL THE ITEM #2 PER FIXTURE
 USING HARDWARE ITEM #S 3, 4. MAKE
 SURE THAT THE SET SCREW FACES
 THE BASE



STEP 4: CAP INSTALLATION
 INSTALL THE CAP ONTO THE POST
 AFTER ITEM #S 2, 5 HAVE BEEN
 INSTALED

ITEM NUMBERS DEFINED ON BILL OF MATERIALS ON SHEET 2

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TITLE: **42" CORE POST
 ASSEMBLY PROCESS WITH PBG**

DRAWN	NAME	DATE	SIZE	DWG. NO.	REV
CHECKED	GM	09/19/11	B	MA115038	A
ENGR	GM	09/19/11	SCALE: 1:8	SHEET 5 OF 5	

E.A.R. # 5346
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